



**Perma***Tone*<sup>®</sup>

Craquelatto

# PermaTone Craquelatto

**Craquelatto** A specialty acrylic coating designed to create a rustic, high relief, finish with random surface cracking. Craquelatto is formulated with integral coloring, silica fillers, and chemical additives. Craquelatto is water based, environmentally safe, vapor permeable, mildew resistant, scratch and abrasion resistant and cleanable.

## RECOMMENDED USE

Interior commercial, hospitality, military, educational and residential wall applications. Craquelatto may be applied over properly prepared drywall, CMU block, masonry, plaster or concrete.

## COVERAGE

Each 5 gallon pail provides approximately 100 to 120 ft<sup>2</sup> of coverage. Variations in substrate conditions and applicator technique and skill level will affect coverage.

## PACKAGING

1 gallon pail: 10 lbs. net, 10.7 lbs. gross  
5 gallon pail: 58 lbs. net, 60.8 lbs. gross

## COLORS

Craquelatto can be tinted to match almost any color.

## PROPERTIES

### Drying Time

*Initial Set:* 1-2 hrs. @ 70°F, 50% RH  
*Cure:* 72 hrs. @ 70°F, 50% RH

### VOC Compliance:

Craquelatto complies with all known regulations limiting the Volatile Organic Compound (VOC) content of architectural coatings and sealers.

## EQUIPMENT

Hawk; stainless steel trowel (alternately, taping tools); oscillating fans; cotton towels

## APPLICATION

### Surface Preparation

Surfaces must be smooth, clean, dry, paint ready, and free of dust, grease or other materials that may affect bonding. Previously painted surfaces must be scraped to remove all loose paint. Vinyl wall coverings and wallpaper must be removed along with any excess adhesive. Use CorevMix surface leveler to repair surface imperfections and to skim over adhesive residue. Prime with Pintufondo tinted to the desired base color. See surface preparation instructions for Craquelatto and Pintufondo in the PermaTone Application Guide for further information.

### Application Procedure

#### Spray Application

Apply Craquelatto uniformly and very rapidly with a steel trowel or taping tools in a consistent thickness of 100-110 mils, using small strokes in various directions. Use the fans to facilitate the cracking effect. Cracking begins approximately 15-20 minutes after application. Allow to dry 24 hours. See Castello instructions for application of glaze. Refer to the PermaTone Application Guide for further information.

### CLEAN-UP

Tools and overspray should be cleaned with water while Craquelatto is still wet.

### STORAGE

Store Craquelatto in its original container at temperatures not less than 40°F (4°C) or greater than 110°F (43°C). Store out of direct sunlight. Do not stack pails more than three high.

### SHELF LIFE

Approximately one year if stored properly.

### MAINTENANCE

To clean, use a wet cloth and a mild soap and water solution.

### WARRANTY

Craquelatto is conditionally warranted for 10 years against delamination and color fading. This warranty does not apply to any party constituting a "consumer" for purposes of the Magnuson-Moss Warranty Act. All other warranties, whether

expressed or implied, including without limitation any warranty of merchantability or fitness for purpose, are expressly disclaimed.

## LIMITATIONS

- For use on interior wall surfaces only.
- Patching limitations standard to applied coatings.
- This product requires skilled application.
- Surface air and substrate temperatures shall be 60°F to 85°F during application and for a period of 24 hours thereafter.
- Craquelatto is not compatible with solvent base products or cleaners.
- Use in well ventilated areas.
- Protect all adjacent surfaces (door frames, windows, etc.) adequately.
- Do not water down material.
- Do not apply over quickset joint compound.
- Prepare metal surfaces such as corner bead with rust inhibitors prior to application of Craquelatto.
- Always wear appropriate eye and skin protection when using this product.
- Harmful if swallowed.
- Avoid constant moisture in the wall cavity behind the coating.

Information contained in this bulletin conforms to the standard detail recommendations and specifications for the installation of PermaTone products, is presented in good faith, and is applicable as of the date of this document. PermaTone assumes no liability, expressed or implied as to the architecture, engineering, or workmanship of any project.



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